

PROGrid® High Load Capacity Molded Grating (HLC)



PROGrid® High Load Capacity (HLC) molded grating is high-strength, corrosion-resistant and low-maintenance – just like our PROGrid® molded grating products. Plus, it's engineered to carry higher loads than traditional grating. Our molded HLC grating is available in 4' x 6' panels with 1½" and 2" thicknesses and comes in GPFR, IFR and VFR resin systems in standard gray.

Available Resin Systems

PROGrid® HLC molded grating is available in three resin systems, each providing different levels of corrosion protection. All three resin systems meet Class 1 Flame Spread Rating per ASTM E-84 test standards.

GPFR: A general-purpose orthophthalic polyester resin system that offers good corrosion resistance at an economical price.

IFR: A premium-grade isophthalic polyester resin system that provides excellent corrosion protection.

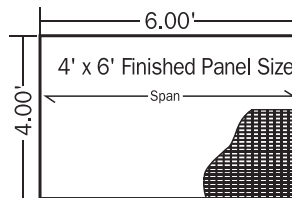
VFR: A vinyl ester resin system that provides the highest level of corrosion protection.

APPLICATIONS

- Flooring, platforms and ramps
- Storage areas
- Assembly lines
- Long-span walkways
- Trench covers with vehicular traffic

FEATURES

- High strength
- Corrosion resistant
- Low conductivity
- Fire retardant
- Low maintenance



NOTE: Load carrying bars are oriented to run in the 6' dimension of the panel. Panels furnished with closed bars all sides.

Allowable Spans for Vehicular Loads	Wheel Load (lb) (½ Axle Load + 30% impact)	Load Distribution		Allowable Span in Inches	
		Parallel to Axle ¹	Perpendicular to Axle ²	1.5" Deep HLC Molded Grating	2" Deep HLC Molded Grating
AASHTO Standard Truck⁴ 32,000 lb Axle Load – Dual Wheels (*formerly AASHTO H-20)	20,800	20" + 4"	8"	1'-2"	1'-5"
Automobile Traffic 5,000 lb Vehicle – 1,500 lb Load 55% Drive Axle Load	2,220	8" + 4"	8"	2'-2"	2'-8"
5 Ton Capacity Forklift 14,400 lb Vehicle – 24,400 lb Total Load 85% Drive Axle Load	13,480	11" + 4"	11"	1'1"	1'-5"
3 Ton Capacity Forklift 9,800 lb Vehicle – 15,800 lb Total Load 85% Drive Axle Load	8,730	7" + 4"	7"	1'0"	1'-4"
1 Ton Capacity Forklift 4,200 lb Vehicle – 6,200 lb Total Load 85% Drive Axle Load	3,425	4" + 4"	4"	1'7"	2'-1"

NOTES: Allowable Spans for Vehicular Loads

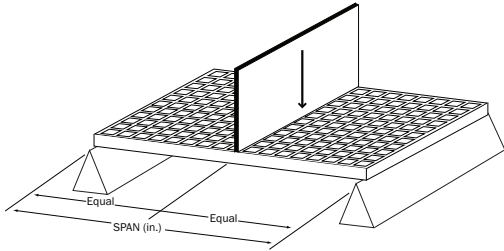
1. Load is carried by the grating load bars immediately under wheel + four additional load bars adjacent to wheel.
2. Allowable Span is based on a 0.25" maximum deflection and a Factor of Safety of 3.0. Other criteria may be required by certain construction codes. Check code requirements to determine design criteria.

3. ALLOWABLE SPAN IS STRONGLY DEPENDENT ON WHEEL WIDTH AND VEHICLE WEIGHT/LOAD CAPACITY. If your application varies from the values given on this table, contact us for application assistance.
4. Load based on the AASHTO Standard Truck Load as defined in AASHTO LRFD Bridge Design Specifications, 2nd Ed. This does not imply that the allowable span meets the deflection requirements of this specification.

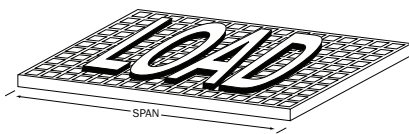


PROGrid® High Load Capacity Molded Grating Load and Deflection Data

CONCENTRATED LOAD

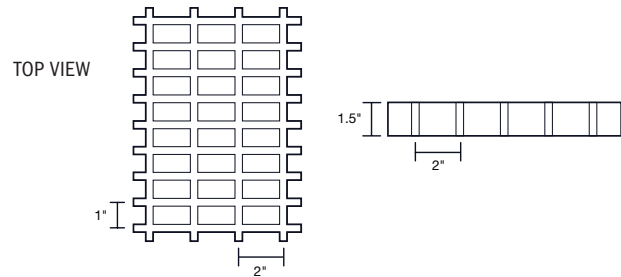
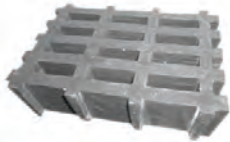


UNIFORM LOAD



- The following tables were developed in accordance with the test method developed by the Fiberglass Grating Manufacturers Council (FGMC) of the American Composites Manufacturers Association (ACMA) for the Fiberglass Grating Standard.
- The designer should not exceed MAXIMUM RECOMMENDED load at any time. MAXIMUM LOAD represents a 4:1 factor of safety on ULTIMATE CAPACITY. ULTIMATE CAPACITY represents MAX LOAD observed at initial fracture.
- Walking loads for maintenance traffic are typically a live load of 50 PSF. Deflections for worker comfort are typically limited to 0.375" (³/₈") or SPAN divided by 120 under full live load. For a firmer feel under full live load or a line load 250 lb/ft of width, limit deflections to 0.25" (¹/₄") or SPAN divided by 200.
- The loads represented are for STATIC LOAD CONDITIONS at ambient temperature. Deflections for impact loads or dynamic loads will MULTIPLY the deflections shown by 2. Long term loads will result in added deflection due to creep in the material and will require higher factors of safety to ensure acceptable performance.
- Deflections are limited to 0.5" (¹/₂") as recommended by the Fiberglass Grating Manufacturers Council of the American Composites Manufacturers Association.

**1½" x 1" x 2" HLC
Rectangular Grid
1½" Thick
48% Open**

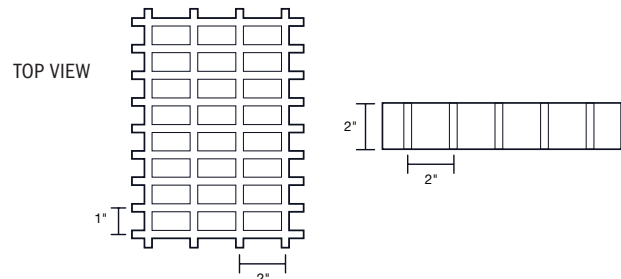


Span (inches)	CONCENTRATED LOAD in lb/ft of width							Max Load (lb/ft)
	200	500	1000	2000	3000	4000	5000	
18	<0.01	0.02	0.04	0.07	0.11	0.15	0.19	28,047
24	0.02	0.04	0.09	0.17	0.26	0.34	0.44	20,430
36	0.06	0.14	0.28					13,620
42	0.09	0.22	0.44					11,619

Span (inches)	UNIFORM LOAD in lb/ft²						Max Load (lb/ft²)
	200	400	500	600	700	800	
18	<0.01	0.01	0.02	0.02	0.02	0.03	36,000
24	0.02	0.04	0.05	0.06	0.08	0.09	20,390
36	0.10	0.21	0.26	0.31	0.37	0.42	8,814
42	0.19	0.39	0.48				6,550

Properties Per Foot of Width	# of Bars	Load Bar Width	Bar Centers	Weight/sq ft
A=7.2 in² I=1.35 in⁴ S=1.75	12	T-.43 / B-.35	1"	6.21

**2" x 1" x 2" HLC
Rectangular Grid
2" Thick
48% Open**



Span (inches)	CONCENTRATED LOAD in lb/ft of width							Max Load (lb/ft)
	200	500	1000	2000	3000	4000	5000	
18	<0.01	0.01	0.03	0.05	0.07	0.10	0.13"	32,651
24	0.02	0.03	0.06	0.11	0.17	0.22	0.27	27,245
36	0.04	0.09	0.17	0.34	0.51			18,130
42	0.05	0.13	0.26					15,525

Span (inches)	UNIFORM LOAD in lb/ft²						Max Load (lb/ft²)
	200	400	500	600	700	800	
18	<0.01	0.01	0.01	0.01	0.01	0.01	43,494
24	0.01	0.02	0.03	0.04	0.04	0.05	27,195
36	0.06	0.12	0.15	0.18	0.21	0.24	8,795
42	0.11	0.22	0.28	0.33	0.39	0.44	8,795

Properties Per Foot of Width	# of Bars	Load Bar Width	Bar Centers	Weight/sq ft
A=7.2 in² I=1.35 in⁴ S=1.75	12	T-.47 / B-.35	1"	8.4